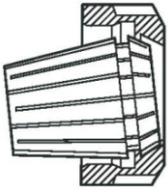
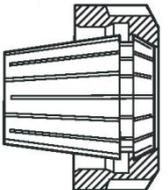
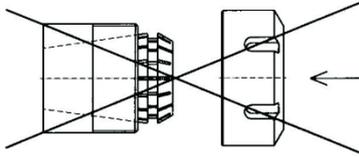


Inserting ER collets into a collet chuck

 <p>ill. 1</p>  <p>ill. 2</p>	<p>Insert the flute`s collet obliquely into the eccentric ring of the lock nut until it clicks into place (ill. 1).</p> <p>Tools can only be inserted after the collet has reached the illustrated position (ill. 2).</p> <p>Screw the entire unit (collet, lock nut and tool) onto the spindle.</p>
 <p>ill. 3</p>	<p>Ill. 3 shows the incorrect insertion of ER collets.</p>